

## Safety Data Sheet

According to the Australian Work Health and Safety Regulations

Initial preparation date: 02.21.2020

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**Tough 1500 Resin**

### SECTION 1: Identification

#### Product identifier

**Product name:** Tough 1500 Resin  
**Product code:** FLTO1501

#### Recommended use of the product and restriction on use

**Relevant identified uses:** For use in Formlabs SLA Printers  
**Uses advised against:** Not determined or not applicable.  
**Reasons why uses advised against:** Not determined or not applicable.

#### Manufacturer or supplier details

**Manufacturer:**  
**United States**  
Formlabs, Inc  
35 Medford St  
Suite 201 Somerville, MA 02143  
6178550762  
sds@formlabs.com

#### Emergency telephone number:

1-800-424-9300 (24/7)

#### Medical emergency telephone number:

13 11 26 (24/7)

### SECTION 2: Hazard(s) identification

#### GHS classification:

Skin irritation, category 2  
Eye irritation, category 2A  
Skin sensitization, category 1

#### Label elements

##### Hazard pictograms:



**Signal word:** Warning

#### Hazard statements:

H315 Causes skin irritation  
H317 May cause an allergic skin reaction

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H411 Toxic to aquatic life with long lasting effects

### Precautionary statements:

P264 Wash skin thoroughly after handling

P280 Wear face protection

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray

P272 Contaminated work clothing should not be allowed out of the workplace

P271 Use only outdoors or in a well-ventilated area

P302+P352 IF ON SKIN: Wash with plenty of soap and water

P332+P313 If skin irritation occurs: Get medical advice/attention

P362 Take off contaminated clothing and wash before reuse

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337+P313 If eye irritation persists: Get medical advice/attention

P333+P313 If skin irritation or rash occurs: Get medical advice/attention

P363 Wash contaminated clothing before reuse

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P312 Call a POISON CENTER or doctor/physician if you feel unwell

P403+P233 Store in a well-ventilated place. Keep container tightly closed

P405 Store locked up

P501 Dispose of contents/container in accordance with local/regional/national regulations

### Hazards not otherwise classified:

None

## SECTION 3: Composition and information on ingredients

Identification	Name	Weight %
CAS number: Trade Secret	Methacrylate Monomer(s)	20-30
CAS number: 72869-86-4	Urethane Dimethacrylate	55-75
CAS number: 162881-26-7	Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	<0.9

Additional Information: None

## SECTION 4: First aid measures

### Description of first aid measures

#### General notes:

Show this Safety Data Sheet to the doctor in attendance.

#### After inhalation:

Remove source of exposure or move person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

#### After skin contact:

Wash off immediately with soap and plenty of water while removing contaminated clothing and shoes. Continue rinsing for at least 15 minutes. See a physician if irritation persists.

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### After eye contact:

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.

### After swallowing:

If swallowed, DO NOT induce vomiting unless told to do so by physician or poison control center. Rinse mouth with water. Never give anything to drink to an unconscious person. Seek medical advice.

### Most important symptoms and effects, both acute and delayed

#### Acute symptoms and effects:

Symptoms may include blistering, irritation, burns and pain. Effects are dependent on exposure (dose, concentration, contact time).

#### Delayed symptoms and effects:

Symptoms of poisoning may appear several hours later.

### Immediate medical attention and special treatment

#### Specific treatment:

None known.

#### Notes for the doctor:

Treat symptomatically.

## SECTION 5: Fire fighting measures

### Extinguishing media

#### Suitable extinguishing media:

Alcohol- resistant foam, Dry chemical or Carbon dioxide

#### Unsuitable extinguishing media:

None known

### Specific hazards during fire-fighting:

Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions. Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

### Special protective equipment for firefighters:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA)

### Special precautions:

Avoid inhaling gases, fumes, mist, dust, vapor or aerosols. Avoid contact with eyes, skin, hair or clothing.

## SECTION 6: Accidental release measures

### Personal precautions, protective equipment and emergency procedures:

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. For personal protection see section 8.

Clean and neutralize spill area, tools and equipment by washing with water and soap. Absorb material and add to the collected waste. Waste must be classified and labeled prior to recycling or disposal. Dispose of waste as indicated in Section 13.

### Environmental precautions:

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

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### Methods and material for containment and cleaning up:

Contain and soak up spill with absorbent that does not react with spilled product. Place used absorbent into suitable, covered, labelled containers for disposal.

### Reference to other sections:

For disposal see section 13.

## SECTION 7: Handling and storage precautions

### Precautions for safe handling:

Avoid contact with skin, eyes, and clothing. Follow good hygiene procedures when handling chemical materials. Refer to Section 8. Follow proper disposal methods. Refer to Section 13. Do not eat, drink, smoke, or use personal products when handling chemical substances.

### Conditions for safe storage, including any incompatibilities:

Store in a cool, dry, well ventilated place. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep containers closed when not in use

## SECTION 8: Exposure controls and personal protection

Only those substances with limit values have been included below.

### Occupational Exposure limit values:

No occupational exposure limits noted for the ingredient(s).

### Biological limit values:

No biological exposure limits noted for the ingredient(s).

### Information on monitoring procedures:

Not determined or not applicable.

### Appropriate engineering controls:

Effective ventilation in all processing areas.

### Personal protection equipment

#### Eye and face protection:

Safety goggles or safety glasses with side shields

#### Skin and body protection:

Impervious clothing and chemical resistant gloves

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory protection

### General hygienic measures:

Handle in accordance with good industrial hygiene and safety measures. Wash hands and face after handling chemical products. Wash hands before eating, drinking and smoking. Wash hands at the end of the workday.

## SECTION 9: Physical and chemical properties

### Information on basic physical and chemical properties

Appearance	Grey Liquid
Odor	Characteristic Acrylate

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Odor threshold	No data available
pH	No data available
Melting point/freezing point	No data available
Initial boiling point/range	> 100°C
Flash point (closed cup)	> 93.5°C
Evaporation rate	No data available
Flammability (solid, gas)	Not flammable
Upper flammability/explosive limit	Not determined or not available.
Lower flammability/explosive limit	Not determined or not available.
Vapor pressure	Not determined or not available.
Vapor density	Not determined or not available.
Density	1.07 g/cm <sup>3</sup>
Relative density	Not determined or not available.
Solubilities	Not determined or not available.
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Dynamic viscosity	1584 @ 25°C (77°F)
Kinematic viscosity	Not determined or not available.
Explosive properties	Not determined or not available.
Oxidizing properties	Not determined or not available.

### Other information

#### SECTION 10: Stability and reactivity

##### Reactivity:

Does not react under normal conditions of use and storage.

##### Chemical stability:

Stable under normal storage and handling conditions.

##### Possibility of hazardous reactions:

Under normal conditions of storage and use, hazardous reactions will not occur.

##### Conditions to avoid:

Incompatible materials.

Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

##### Incompatible materials:

Strong oxidizing agents.

Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

##### Hazardous decomposition products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

#### SECTION 11: Hazard information

##### Acute toxicity

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**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:**

Name	Route	Result
Methacrylate Monomer(s)	oral	LD50 Rat: >2000 mg/kg
	dermal	LD50 Rabbit : >5000 mg/kg

### Skin corrosion/irritation

**Assessment:**

Causes skin irritation.

**Product data:**

No data available.

**Substance data:** No data available.

### Serious eye damage/irritation

**Assessment:**

Causes serious eye irritation.

**Product data:**

No data available.

**Substance data:**

Name	Result
Methacrylate Monomer(s)	Causes serious eye irritation.

### Respiratory or skin sensitization

**Assessment:**

May cause an allergic skin reaction.

**Product data:**

No data available.

**Substance data:**

Name	Result
Methacrylate Monomer(s)	May cause an allergic skin reaction.
Urethane Dimethacrylate	May cause an allergic skin reaction.

### Carcinogenicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

**International Agency for Research on Cancer (IARC):** None of the ingredients are listed.

**National Toxicology Program (NTP):** None of the ingredients are listed.

### Germ cell mutagenicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**

No data available.

**Substance data:** No data available.

### Reproductive toxicity

**Assessment:** Based on available data, the classification criteria are not met.

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### Product data:

No data available.

**Substance data:** No data available.

### Specific target organ toxicity (single exposure)

#### Assessment:

May cause respiratory irritation.

#### Product data:

No data available.

**Substance data:** No data available.

### Specific target organ toxicity (repeated exposure)

**Assessment:** Based on available data, the classification criteria are not met.

#### Product data:

No data available.

**Substance data:** No data available.

### Aspiration toxicity

**Assessment:** Based on available data, the classification criteria are not met.

#### Product data:

No data available.

**Substance data:** No data available.

### Information on likely routes of exposure:

No data available.

### Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

### Other information:

No data available.

## SECTION 12: Ecological information

### Acute (short-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

### Chronic (long-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

### Persistence and degradability

**Product data:** No data available.

#### Substance data:

Name	Result
Methacrylate Monomer(s)	This substance is readily biodegradable.
Urethane Dimethacrylate	This substance is not readily biodegradable.

### Bioaccumulative potential

**Product data:** No data available.

**Substance data:**

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Name	Result
Methacrylate Monomer(s)	The substance has low potential to bioaccumulate because of log Kow value (0.97 at 20 deg C).

### Mobility in soil

**Product data:** No data available.

**Substance data:**

Name	Result
Methacrylate Monomer(s)	The substance has a low potential for adsorption to soil
Urethane Dimethacrylate	This substance is expected to distribute between the water column and organic soil and sediment particles.

**Other adverse effects:** No data available.

## SECTION 13: Disposal considerations

### Disposal methods:

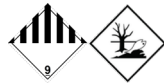
It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities

### Contaminated packages:

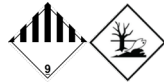
Not determined or not applicable.

## SECTION 14: Transport information

### Australian Dangerous Goods (ADG)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when a single unit is transported in container sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

### International Maritime Dangerous Goods (IMDG)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None



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<b>Additional Information</b>	This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
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### International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

<b>UN number</b>	UN 3082
<b>UN proper shipping name</b>	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
<b>UN transport hazard class(es)</b>	9 
<b>Packing group</b>	III
<b>Environmental hazards</b>	Marine Pollutant
<b>Special precautions for user</b>	None
<b>Additional Information</b>	This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meets the general provisions of 5.0.2.4.1, 5.0.2.6.1 and 5.0.2.8.

<b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	
<b>Bulk Name</b>	None
<b>Ship type</b>	None
<b>Pollution category</b>	None

## SECTION 15: Regulatory information

### Australia regulations

#### Australian Inventory of Chemical Substances (AICS):

Trade Secret	Methacrylate Monomer(s)	Listed
72869-86-4	Urethane Dimethacrylate	Listed
162881-26-7	Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Listed

#### Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP):

Trade Secret	Methacrylate Monomer(s)	Not Listed
72869-86-4	Urethane Dimethacrylate	Not Listed
162881-26-7	Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Not Listed

## SECTION 16: Other information

**Abbreviations and Acronyms:** None

**Disclaimer:**

This SDS was authored in accordance with the Australian Work Health and Safety Regulations and

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supplemented by the Australian Code of Practice on the Preparation of Safety Data Sheets for Hazardous Chemicals. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

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**End of Safety Data Sheet**